5 CLAIMS

What is claimed is:

1. An oral dosage form comprising:a therapeutically effective amount of an opioid analgesic; and a dye at least partially interdispersed with the opioid; wherein the oral dosage form releases the dye upon tampering of the dosage form.

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- 2. The oral dosage form of claim 1, wherein the tampered oral dosage form imparts a visual indication to a subject upon administration of the tampered dosage form to the subject.
- The oral dosage form of claim 2, wherein the subject is a human subject abusing the dosage form.
- 4. The oral dosage form of claim 1, wherein the dye is selected from the group consisting of an FD&C dye, an FD&C lake, caramel, ferric oxide, a natural coloring agent, and a combination thereof.
 - 5. The oral dosage form of claim 1, wherein the dye is an FD&C dye selected from the group consisting of FD&C Red No. 3, FD&C Red No. 20, FD&C Yellow No. 6, FD&C Blue No. 1, FD&C Blue No. 2, FD&C Green No. 1, FD&C Green No. 3, FD&C Green No. 5, FD&C Red No. 30, D&C Orange No. 5, D&C Red No. 8, D&C Red No. 33, and mixtures thereof.
- 6. The oral dosage form of claim 1, wherein the dye is a natural coloring agent selected from the group consisting of grape skin extract, beet red powder, betacarotene, annato, carmine, turmeric, paprika, and mixtures thereof.
 - 7. The oral dosage form of claim 1, wherein the dye is FD&C Blue No. 2.
- 8. The oral dosage form of claim 1, wherein the dye is in an amount of about 0.01% to about 99 % by weight of the dosage form.

- 5 9. The oral dosage form of claim 1, wherein the dye is in an amount of about 0.1% to about 50% by weight of the dosage form.
 - 10. The oral dosage form of claim 1, wherein the dye is in an amount of about 0.1% to about 10 % by weight of the dosage form.
 - 11. The oral dosage form of claim 1, wherein said opioid analgesic is morphine or a pharmaceutically acceptable salt thereof.

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- 12. The oral dosage form of claim 1, wherein said opioid analgesic is hydromorphone or a pharmaceutically acceptable salt thereof.
 - 13. The oral dosage form of claim 1, wherein said opioid analgesic is hydrocodone or a pharmaceutically acceptable salt thereof.
- 20 14. The oral dosage form of claim 1, wherein said opioid analgesic is oxycodone or a pharmaceutically acceptable salt thereof.
 - 15. The oral dosage form of claim 1, wherein said opioid analgesic is codeine or a pharmaceutically acceptable salt thereof.
 - 16. The oral dosage form of claim 1, wherein said opioid analgesic is tramadol or a pharmaceutically acceptable salt thereof.
- 17. The oral dosage form of claim 2, wherein said administration is parenteral administration.
 - 18. The oral dosage form of claim 2, wherein said administration is nasal administration.
 - 19. The oral dosage form of claim 2, wherein said administration is oral administration.
 - 20. The oral dosage form of claim 1, further comprising a pharmaceutically acceptable excipient.

- 5 21. The oral dosage form of claim 20, wherein said excipient is a sustained release excipient.
 - 22. The oral dosage form of claim 21, wherein said dosage form provides an analgesic effect for at least about 12 hours after oral administration to a human patient.
 - 23. A method of treating pain comprising administering to a patient an oral dosage form of claims 1-22.

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- 24. A method of preparing a pharmaceutical oral dosage form comprising combining a therapeutically effective amount of an opioid analgesic in an oral dosage form with an effective amount of a dye wherein the dye is at least partially interdispersed with the opioid analgesic and the oral dosage form releases the dye upon tampering of the dosage form.
- 20 25. The method of claim 24, wherein the tampered oral dosage form imparts a visual indication to a subject upon administration of the tampered dosage form to the subject.
- 26. A method of claim 25, wherein the subject is a human subject abusing the dosage form.